

ILLUSTRATED

PARTS LIST

FOR

SINGER*

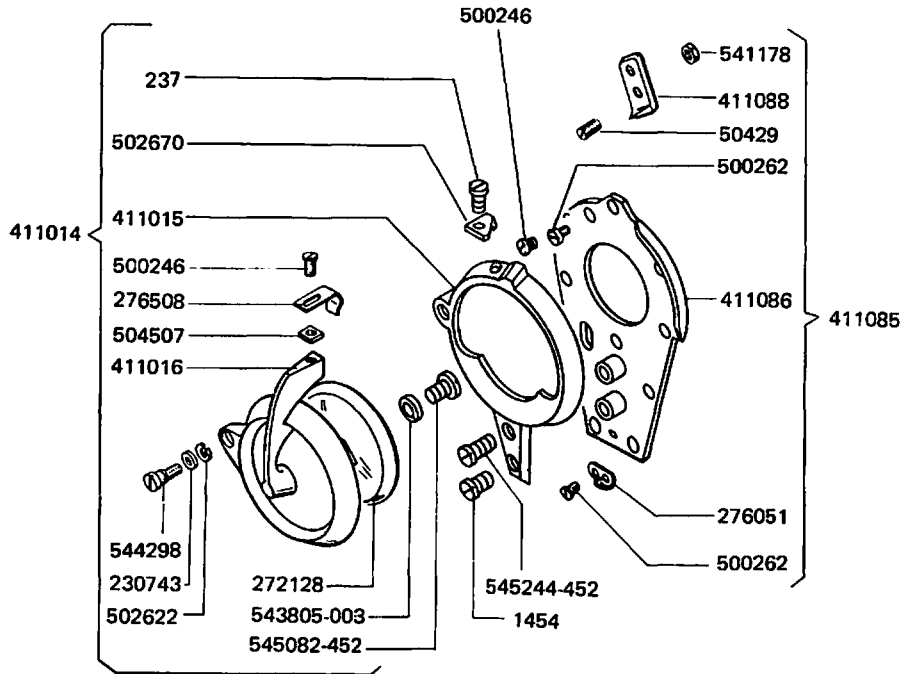
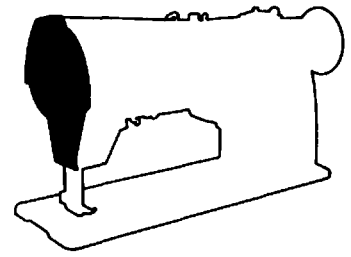
MACHINE

457U105

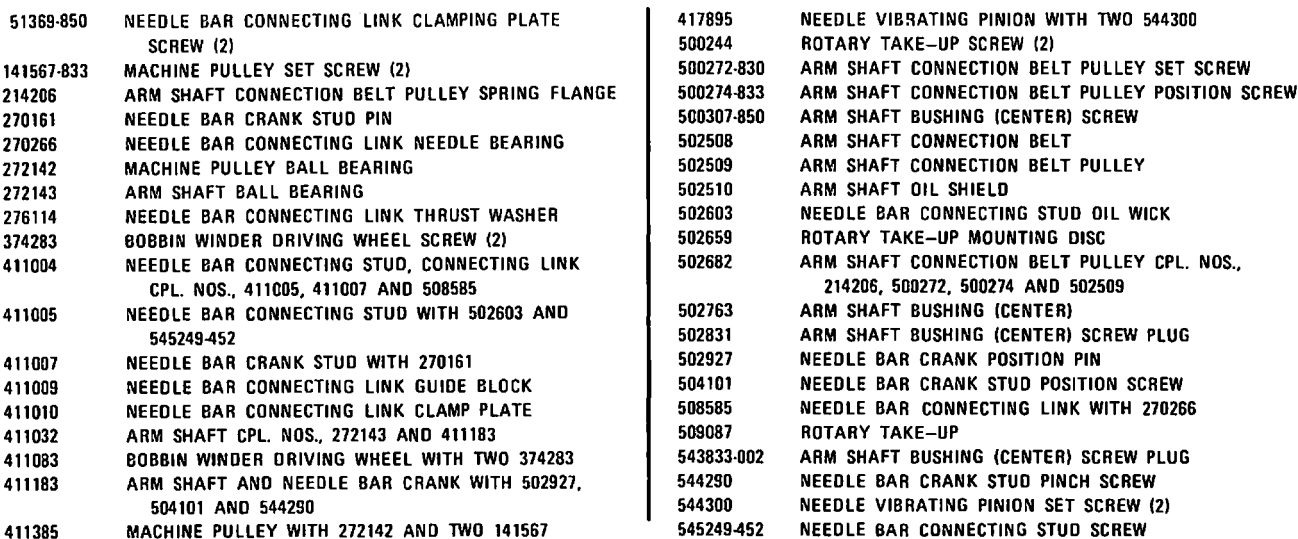
457U125

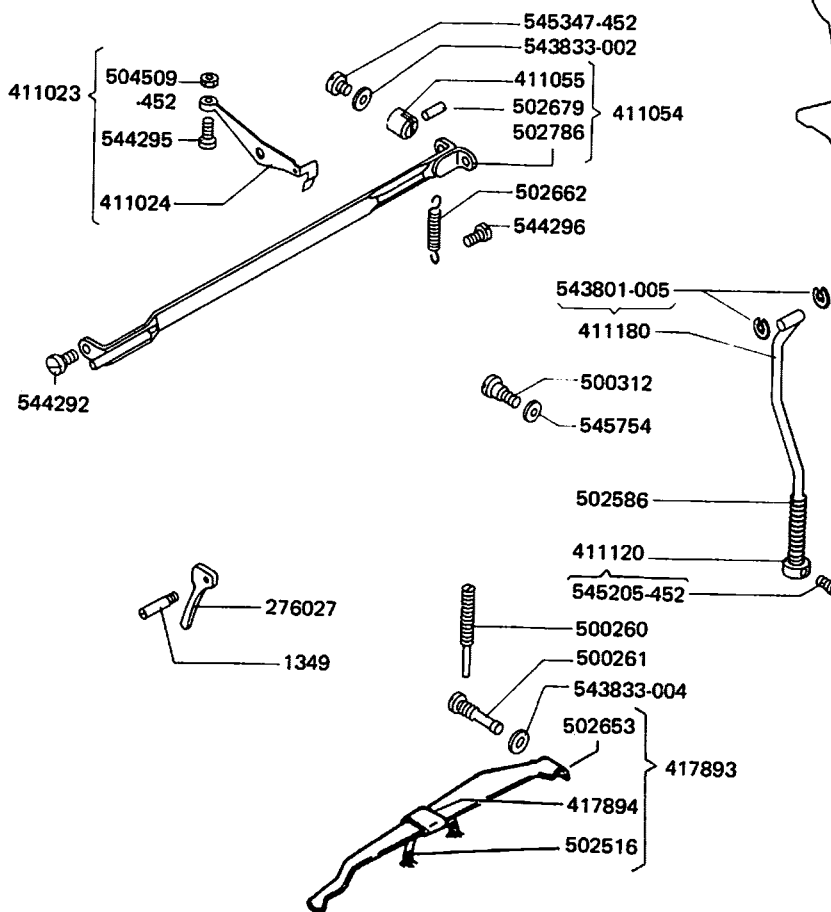
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NOTE: * Parts used only on 457U105 machine.
 ** Parts used only on 457U125 machine.



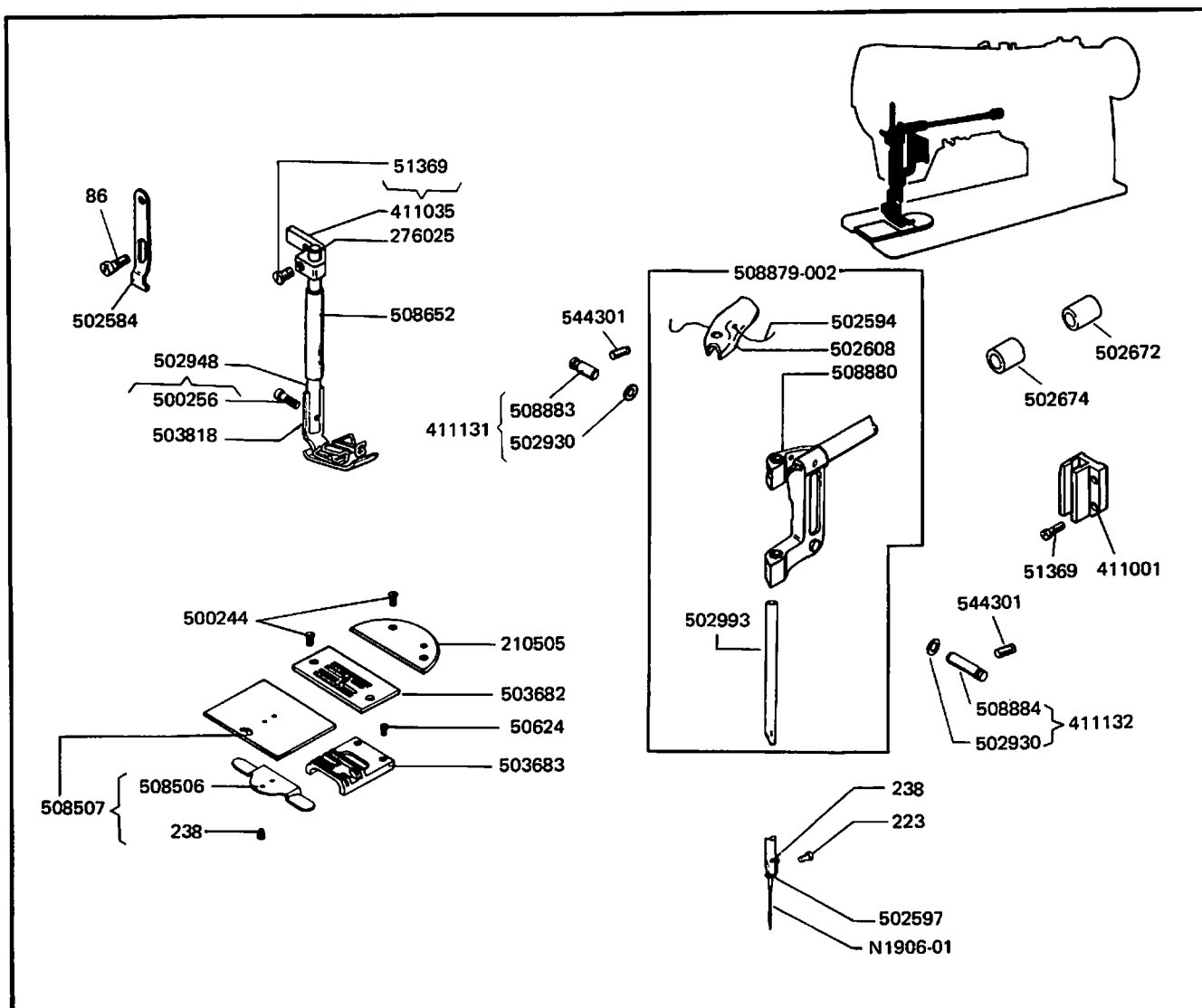
237-833	THREAD CUTTER (ON ROTARY TAKE-UP GUARD) SCREW	411088	THREAD CUTTER (ON FACE PLATE)
1454-850	ROTARY TAKE-UP GUARD SCREW (SHORT)	500246-850	FACE PLATE SCREW (8)
50429-833	THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW	500246-850	ROTARY TAKE-UP GUARD SPRING CATCH SCREW
230743	ROTARY TAKE-UP GUARD HINGE SCREW SPRING WASHER	500262-833	THREAD GUIDE (ON FACE PLATE) SCREW
272128	ROTARY TAKE-UP GUARD COVER WINDOW	500262-833	THREAD CUTTER (ON FACE PLATE) SCREW
276051	THREAD GUIDE (ON FACE PLATE)	502622	ROTARY TAKE-UP GUARD HINGE SCREW SPRING WASHER
276508	ROTARY TAKE-UP GUARD SPRING CATCH	502670	THREAD CUTTER (ON ROTARY TAKE-UP GUARD)
411014	ROTARY TAKE-UP GUARD CPL. NOS., 237, 230743, 272128, 276508, 411015, 411016, 500246, 502622, 502670, 504507, 543805-003, 544298 AND 545082-452	504507	SPRING CATCH SCREW NUT
411015	ROTARY TAKE-UP GUARD	541178	THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW NUT
411016	ROTARY TAKE-UP GUARD COVER	543805-003	ROTARY TAKE-UP COVER WINDOW WASHER
411085	FACE PLATE CPL. NOS., 50429, 276051, 411086, 411088, 541178 AND TWO 500262	544298	ROTARY TAKE-UP GUARD HINGE SCREW
411086	FACE PLATE	545082-452	ROTARY TAKE-UP GUARD COVER WINDOW SCREW
		545244-452	ROTARY TAKE-UP GUARD SCREW (LONG)





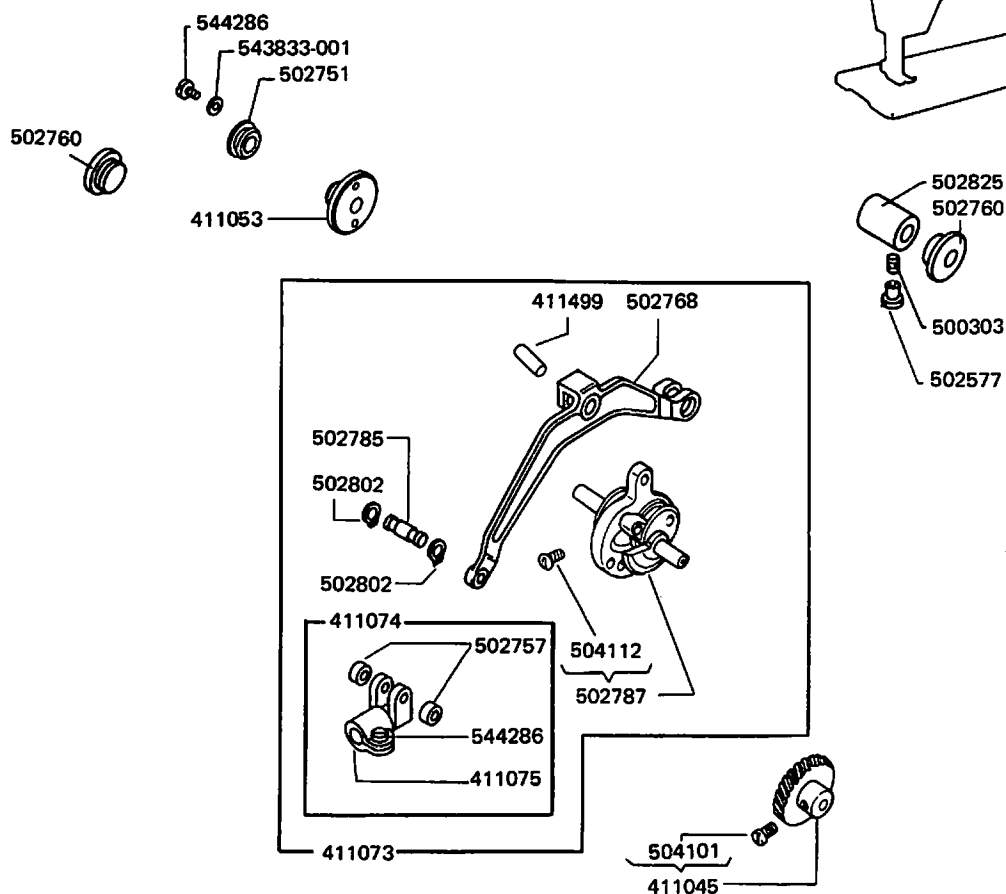
1349-850	PRESSER BAR LIFTER HINGE SCREW
276027	PRESSER BAR LIFTER
411023	TENSION RELEASER CPL. NOS., 411024, 504509-452 AND 544295
411024	TENSION RELEASER
411054	KNEE LIFTER ROCK FRAME CPL. NOS., 411055, 502679 AND 502786
411055	KNEE LIFTER ROCK FRAME HINGE STUD
411120	KNEE LIFTER LIFTING ROD SPRING COLLAR WITH 545205-452
411180	KNEE LIFTER LIFTING ROD WITH TWO 543801-005
417893	PRESSER BAR SPRING CPL.
417894	PRESSER BAR SPRING TUBE
500260-833	PRESSER BAR SPRING ADJUSTING SCREW
500261-850	PRESSER BAR SPRING SCREW STUD
500312-850	LIGHT STUD HOLE SCREW PLUG (FOR UN-USED HOLE)

502516	PRESSER BAR SPRING WICK
502586	KNEE LIFTER LIFTING ROD SPRING
502653	PRESSER BAR SPRING
502662	TENSION RELEASER SPRING
502679	KNEE LIFTER ROCK FRAME HINGE STUD PIN
502786	KNEE LIFTER ROCK FRAME
504509-452	TENSION RELEASER ADJUSTING SCREW LOCK NUT
543801-005	KNEE LIFTER LIFTING ROD GRIO RING (2)
543833-002	KNEE LIFTER ROCK FRAME HINGE STUD GASKET
543833-004	PRESSER BAR SPRING SCREW STUD GASKET
544292	KNEE LIFTER ROCK FRAME HINGE SCREW
544295	TENSION RELEASER ADJUSTING SCREW
544296	TENSION RELEASER HINGE SCREW
545205-452	KNEE LIFTER LIFTING ROD COLLAR SET SCREW
545347-452	KNEE LIFTER ROCK FRAME HINGE STUD LOCK SCREW
545754	LIGHT STUD HOLE SCREW PLUG GASKET



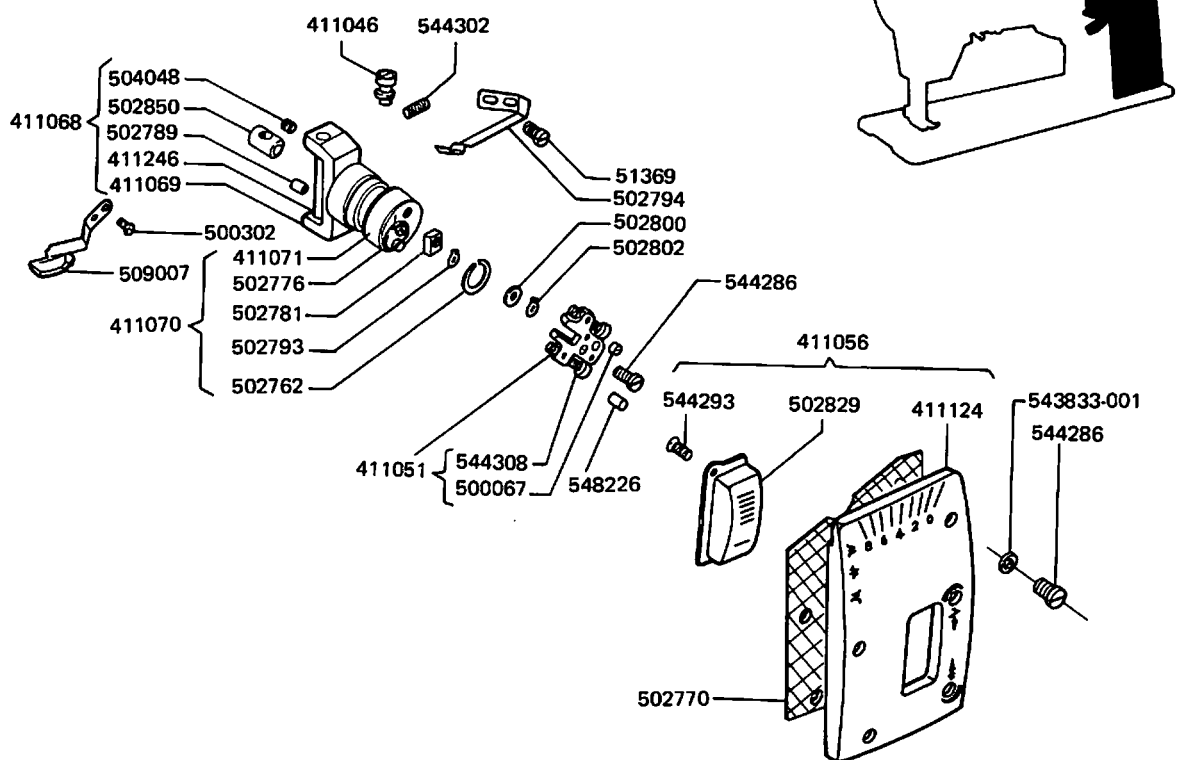
86-850	KNEE LIFTER LIFTING LINK SCREW
223	NEEDLE SET SCREW
238	NEEDLE BAR THREAD GUIDE SET SCREW
238	BED SLIDE SPRING SCREW (2)
* N1906-01	NEEDLE (CAT. NO. 1906-01, #14)
50624-833	FEED DOG SCREW (2)
51369-850	NEEDLE BAR CONNECTING STUD GUIDE BLOCK SCREW (2)
51369-850	PRESSER BAR POSITION GUIDE PINCH SCREW
210505	BED PLATE
276025	PRESSER BAR BALL
411001	NEEDLE BAR CONNECTING STUD GUIDE BLOCK
411035	PRESSER BAR POSITION GUIDE WITH 51369
411131	NEEDLE BAR YOKE GUIDE (REAR) CPL. NOS., 502930 AND 508883
411132	NEEDLE BAR YOKE GUIDE (FRONT) CPL. NOS., 502930 AND 508884
500244	BED PLATE SCREW (2)
500244	THROAT PLATE SCREW (2)
500256	PRESSER FOOT SCREW
502584	KNEE LIFTER LIFTING LINK

502594	NEEDLE BAR OIL FELT CORD
502597	NEEDLE BAR THREAD GUIDE
502608	NEEDLE BAR OIL FELT
502672	NEEDLE BAR YOKE BEARING (BACK)
502674	NEEDLE BAR YOKE BEARING (FRONT)
502930	NEEDLE BAR YOKE GUIDE SEAL (FRONT AND REAR) (2)
502948	PRESSER BAR WITH 500256
502993	NEEDLE BAR
* 503682	THROAT PLATE
* 503683	FEED DOG
* 503818	PRESSER FOOT
508506	BED SLIDE SPRING
508507	BED SLIDE WITH 508506 AND TWO 238
508652	PRESSER BAR BUSHING
508879-002	NEEDLE BAR YOKE CPL. NOS., 502594, 502608, 502993 AND 508880
508880	NEEDLE BAR YOKE
508883	NEEDLE BAR YOKE GUIDE (REAR)
508884	NEEDLE BAR YOKE GUIDE (FRONT)
544301	NEEDLE BAR YOKE GUIDE SET SCREW (2)

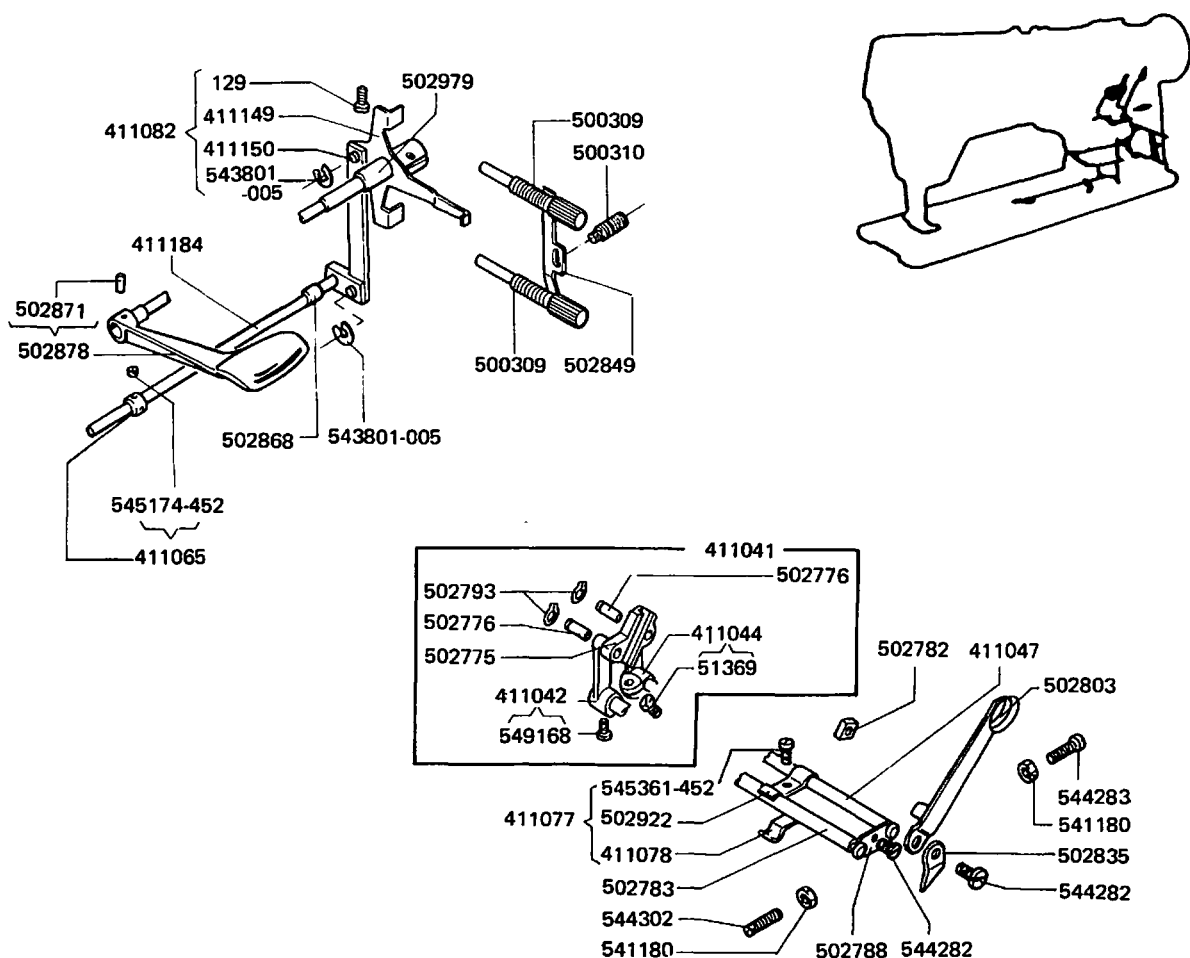


411045	NEEDLE VIBRATING ECCENTRIC SHAFT GEAR WITH TWO 504101	502760	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) PLUG
411053	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK)	* 502768	NEEDLE BAR YOKE CONNECTING LINK
* 411073	NEEDLE BAR YOKE CONNECTING LINK CPL. NOS., 411074, 502768, 502785, 502787, 411499, TWO 502802	* 502785	NEEDLE BAR YOKE CONNECTING LINK HINGE STUD
* 411074	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING CPL. NOS., 411075, 544286, AND TWO 502757	502787	NEEDLE VIBRATING ECCENTRIC SHAFT
411075	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING	* 502802	NEEDLE BAR YOKE CONNECTING LINK HINGE STUD
411499	NEEDLE BAR YOKE CONNECTING LINK STUD		SNAP RING (2)
500303-869	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW	502825	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT)
502577	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW PLUG	504101	NEEDLE VIBRATING ECCENTRIC SHAFT GEAR SET SCREW (2)
502751	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) PLUG	504112	NEEDLE BAR YOKE CONNECTING LINK STUD SCREW
* 502757	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (2)	543833-001	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) SCREW GASKET (2)
502760	ARM HOLE PLUG	544286	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING PINCH SCREW
		544286	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) SCREW (2)

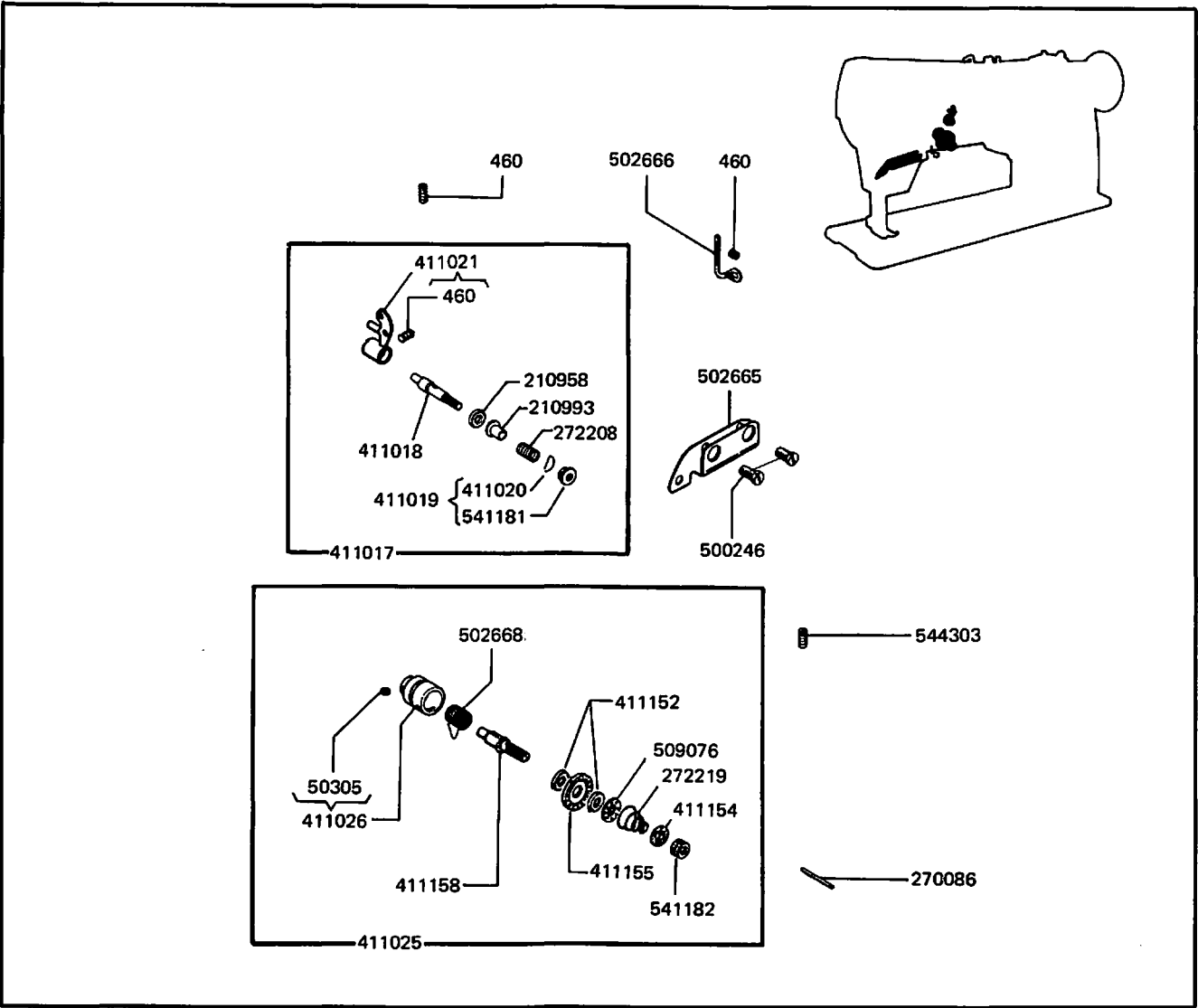
PART NO.	DESCRIPTION
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* 51369-850	NEEDLE POSITION ADJUSTING ECCENTRIC POSITION SPRING SCREW (2)	502789	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME STUD
411046	NEEDLE POSITION ADJUSTING CAM REGULATING STUD	* 502793	NEEDLE POSITION ADJUSTING ECCENTRIC BUSHING (SMALL) SLIDE BLOCK STUD SNAP RING
* 411051	NEEDLE POSITION ADJUSTING ECCENTRIC SLIDE BLOCK BRACKET WITH TWO EACH 500067 AND 544308	* 502794	NEEDLE POSITION ADJUSTING ECCENTRIC POSITION SPRING
* 411056	ARM COVER (FRONT) CPL. NOS., 411124, 502829 AND TWO 544293	* 502800	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME CUP SPRING
* 411068	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME CPL. NOS., 411069, 502789, 502850, 411246 AND TWO 504048	* 502802	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME SNAP RING
* 411069	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME	502829	STITCH LENGTH INDICATOR PLATE
* 411070	NEEDLE POSITION ADJUSTING ECCENTRIC CPL. NOS., 411071, 502776, 502781, 502793 AND TWO 502762	502850	NEEDLE BAR YOKE CONNECTING LINK SLIDE BEARING
* 411071	NEEDLE POSITION ADJUSTING ECCENTRIC	504048	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME SLIDE STUD SET SCREW (2)
* 411124	ARM COVER (FRONT)	509007	NEEDLE POSITION ADJUSTING LEVER
411246	NEEDLE BAR YOKE CONNECTING LINK SLIDE STUD	543833-001	ARM COVER (FRONT) SCREW GASKET RING (3)
500067-833	NEEDLE POSITION ADJUSTING CAM STOP SCREW SET SCREW (2)	544286	NEEDLE POSITION ADJUSTING CAM SLIDING BLOCK BRACKET SCREW (2)
500302-850	NEEDLE POSITION ADJUSTING ECCENTRIC STOP SCREW (2)	544286	ARM COVER (FRONT) SCREW (3)
* 502762	NEEDLE POSITION ADJUSTING ECCENTRIC BUSHING (SMALL) SNAP RING (2)	544293	STITCH LENGTH INDICATOR PLATE SCREW (2)
502770	ARM COVER (FRONT) GASKET	544302-850	NEEDLE POSITION ADJUSTING ECCENTRIC REGULATING STUD SET SCREW (2)
* 502776	NEEDLE POSITION ADJUSTING ECCENTRIC BUSHING (SMALL) SLIDE BLOCK STUD	544308	NEEDLE POSITION ADJUSTING ECCENTRIC STOP SCREW (2)
* 502781	NEEDLE POSITION ADJUSTING ECCENTRIC BUSHING (SMALL) SLIDE BLOCK	* 548226	NEEDLE POSITION ADJUSTING ECCENTRIC SLIDE BLOCK BRACKET DOWEL PIN (2)

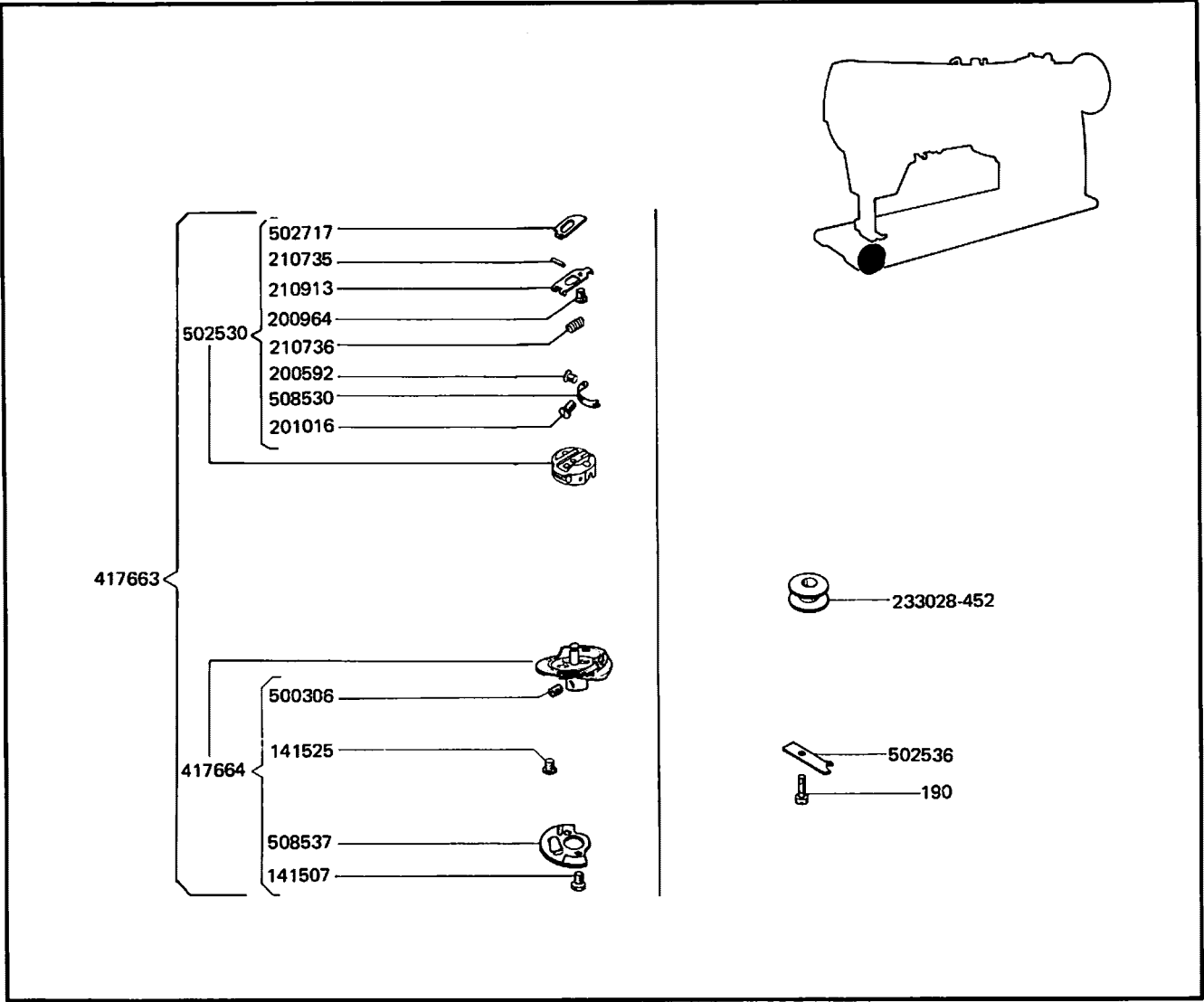


129-850	FEED REGULATING SHAFT INDICATOR LEVER SCREW	* 502803	NEEDLE VIBRATING ADJUSTING LEVER
* 51369-850	NEEDLE VIBRATING ADJUSTING CRANK PINCH SCREW	* 502835	NEEDLE VIBRATING ADJUSTING LEVER OIL GUIDE
* 411041	NEEDLE VIBRATING ADJUSTING BRACKET CPL. NOS., 411042, 411044, 502775, TWO EACH 502776 AND 502793	502849	FEED REGULATING SHAFT INDICATOR STOP SCREW
* 411042	NEEDLE VIBRATING ADJUSTING GUIDE CRANK WITH 549168		RETAINING SPRING
* 411044	NEEDLE VIBRATING ADJUSTING CRANK WITH 51369	502868	FEED REGULATING CONNECTION SHAFT BUSHING
* 411047	NEEDLE VIBRATING ADJUSTING CRANK SHAFT	502871	FEED REGULATING SHAFT LEVER POSITION PIN
411065	FEED REGULATING CONNECTION SHAFT COLLAR WITH TWO 545174-452	502878	FEED REGULATING SHAFT LEVER WITH 502871
* 411077	NEEDLE VIBRATING ADJUSTING SHAFT CLAMPING BRACKET CPL. NOS., 411078, 502922 AND 545361-452	* 502922	NEEDLE VIBRATING ADJUSTING SHAFT CLAMPING BRACKET (UPPER)
* 411078	NEEDLE VIBRATING ADJUSTING SHAFT CLAMPING BRACKET (LOWER)	502979	FEED REGULATING SHAFT SPACER
411082	FEED REGULATING SHAFT INDICATOR CPL. NOS., 129, 411149, 411150 AND 543801-005	* 541180	NEEDLE VIBRATING ADJUSTING LEVER STOP SCREW NUT (2)
411149	FEED REGULATING SHAFT INDICATOR LEVER	543801-005	FEED REGULATING SHAFT INDICATOR LEVER HINGE STUD RETAINER
411150	FEED REGULATING SHAFT INDICATOR LEVER CONNECTING LINK	543801-005	FEED REGULATING CONNECTION SHAFT CRANK LINK RETAINING RING
411184	FEED REGULATING CONNECTION SHAFT	* 544282	NEEDLE VIBRATING ADJUSTING LEVER OIL GUIDE SCREW
500309-850	FEED REGULATING SHAFT INDICATOR STOP SCREW (2)	* 544282	NEEDLE VIBRATING ADJUSTING SHAFT RETAINER SCREW
501310-833	FEED REGULATING RETAINING SPRING SCREW	* 544283	NEEDLE VIBRATING ADJUSTING LEVER STOP SCREW (RIGHT)
* 502775	NEEDLE VIBRATING ADJUSTING BRACKET	* 544302	NEEDLE VIBRATING ADJUSTING LEVER STOP SCREW (LEFT)
* 502776	NEEDLE POSITION ADJUSTING ECCENTRIC BUSHING (SMALL) SLIDE BLOCK STUD (2)	545174-452	FEED REGULATING CONNECTING SHAFT COLLAR SET SCREW (2)
* 502782	NEEDLE VIBRATING ADJUSTING BRACKET SLIDE BLOCK	* 545361-452	NEEDLE VIBRATING ADJUSTING SHAFT CLAMPING BRACKET SCREW
* 502783	NEEDLE VIBRATING ADJUSTING GUIDE CRANK SHAFT	* 549168	NEEDLE VIBRATING ADJUSTING GUIDE CRANK SET SCREW
* 502788	NEEDLE VIBRATING ADJUSTING SHAFT RETAINER		
* 502793	NEEDLE VIBRATING ADJUSTING BRACKET STUD SNAP RING (2)		



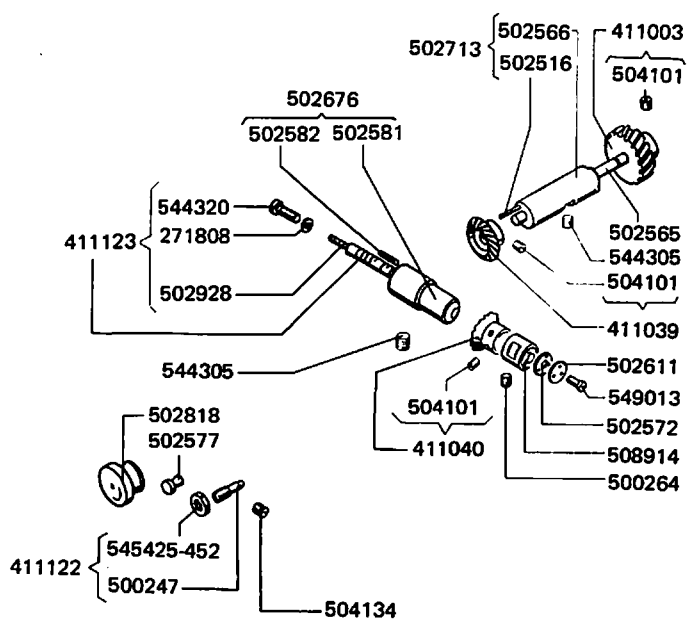
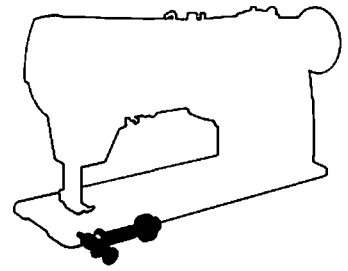
460-833	THREAD PULL OFF SET SCREW
460-833	PRETENSION BRACKET SCREW
460-833	PRETENSION BRACKET SET SCREW
50305-850	TENSION STUD SET SCREW
210958	PRETENSION STUD COLLAR
210993	PRETENSION SLEEVE
270086	TENSION RELEASING PIN
272208	PRETENSION SPRING
272219	TENSION SPRING
411017	PRETENSION CPL. NOS., 210958, 210993, 272208, 411018,
	411019 AND 411021
411018	PRETENSION STUD
411019	PRETENSION ADJUSTING NUT CPL. NOS., 411020 AND
	541181
411020	PRETENSION ADJUSTING NUT SPRING
411021	PRETENSION BRACKET WITH 460

411025	TENSION CPL. NOS., 272219, 411026, 411153 TO
	411155, 411158, 509076, 541182 AND TWO 411152
411026	THREAD TAKE-UP SPRING REGULATOR WITH 50305
411152	TENSION FELT WASHER (2)
411154	TENSION THUMB NUT LOCK WASHER
411155	TENSION WHEEL
411158	TENSION STUD
500246-850	THREAD GUIDE SCREW (2)
502665	THREAD GUIDE
502666	THREAD PULL OFF
502668	THREAD TAKE-UP SPRING
509076	TENSION RELEASING DISC
541181	PRETENSION ADJUSTING NUT
541182	TENSION THUMB NUT
544303	THREAD REGULATOR SET SCREW



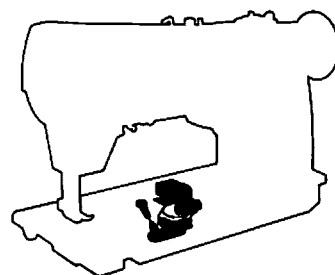
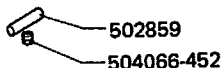
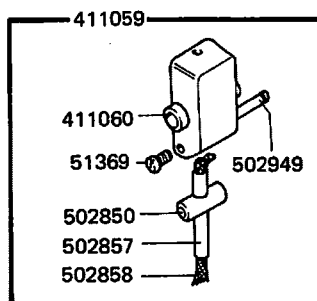
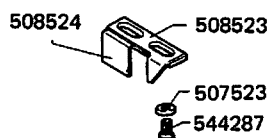
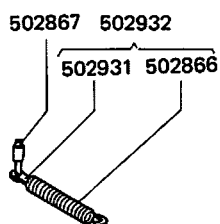
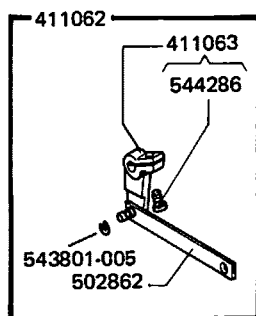
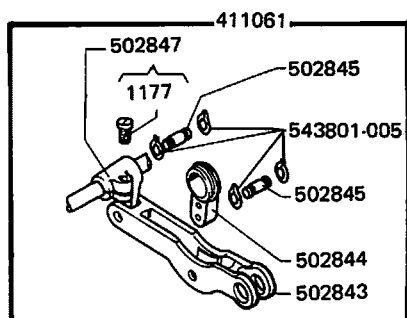
190-850	BOBBIN CASE STOP SCREW
141507-803	HOOK NEEDLE GUARD AND COUNTERBALANCE SCREW
141525-806	HOOK GIB SCREW (3)
200592-803	BOBBIN CASE CAP TENSION SPRING SCREW
200964-803	BOBBIN CASE LATCH STOP SCREW
201016-803	BOBBIN CASE CAP TENSION SPRING REGULATING SCREW
210735	BOBBIN CASE FULCRUM PIN
210736	BOBBIN CASE LATCH SPRING
210913	BOBBIN CASE LATCH
233028-452	BOBBIN

417663	HOOK AND BOBBIN CASE CPL. NOS., 502530 AND 417664
417664	HOOK WITH 141507, 508537, TWO 500306 AND THREE 141525
500306-869	HOOK SET SCREW (2)
502530	BOBBIN CASE CAP WITH 200592, 200964, 201016, 210735, 210736, 210913, 502717 AND 508530
502536	BOBBIN CASE STOP
502717	BOBBIN CASE LATCH LEVER
508530	BOBBIN CASE CAP TENSION SPRING
508537	HOOK NEEDLE GUARD AND COUNTERBALANCE



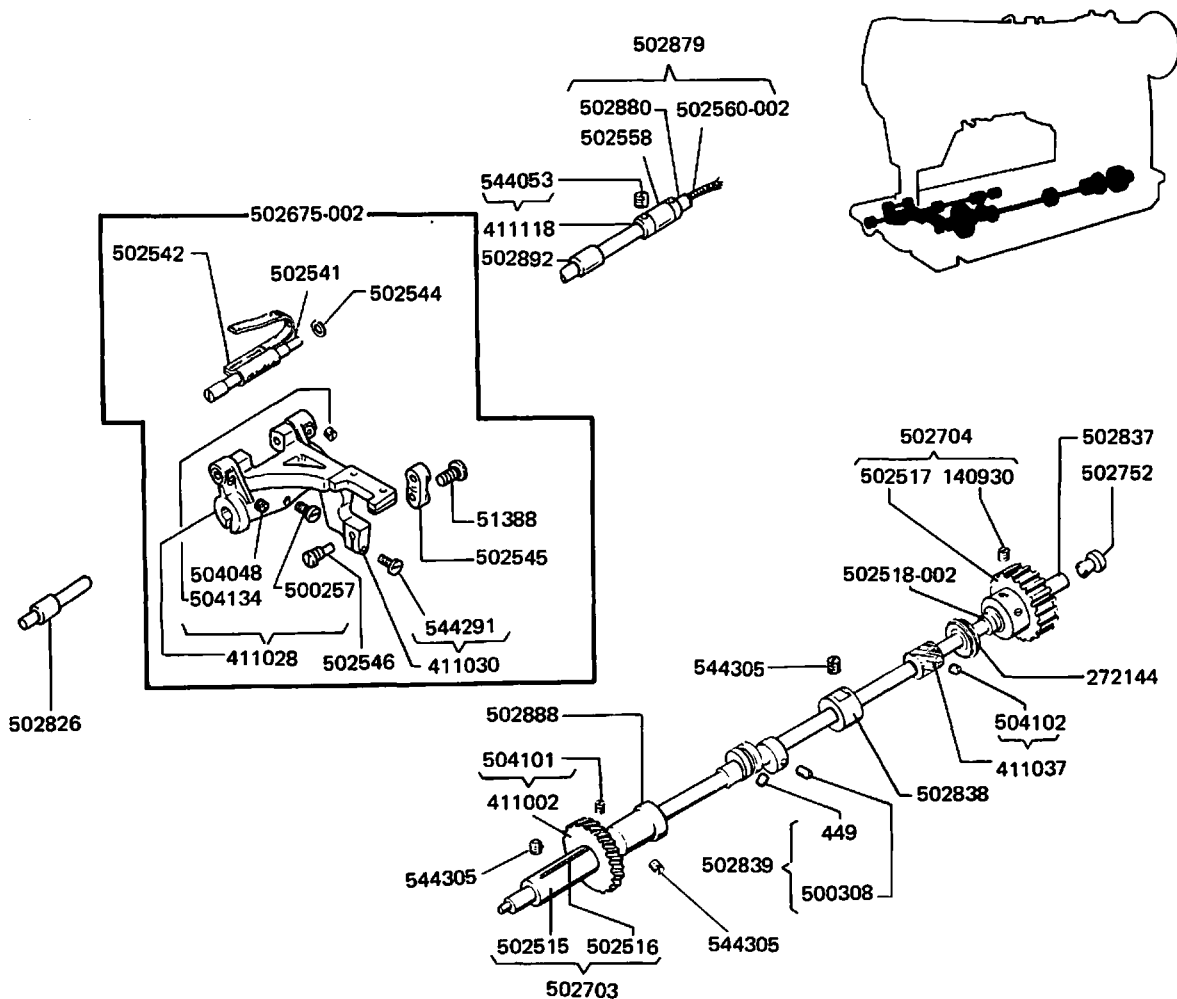
271808	HOOK SHAFT OIL FILTER WICK HOLDER SEAL
411003	HOOK DRIVING SHAFT HELICAL GEAR WITH TWO 504101
411039	HOOK DRIVING SHAFT BEVEL GEAR WITH TWO 504101
411040	HOOK SHAFT BEVEL GEAR WITH TWO 504101
411122	HOOK OIL REGULATING SCREW CPL. NOS., 500247 AND 545425-452
411123	HOOK SHAFT WITH 271808, 502928 AND 544320
500247-833	HOOK OIL REGULATING SCREW
500264-833	HOOK SHAFT BUSHING (FRONT) SET SCREW
502516	HOOK DRIVING SHAFT BUSHING WICK
502565	HOOK DRIVING SHAFT
502566	HOOK DRIVING SHAFT BUSHING
502572	HOOK SHAFT BUSHING CAP GASKET
502577	HOOK SHAFT GEAR BOX PLUG
502581	HOOK SHAFT BUSHING (BACK)
502582	HOOK SHAFT BUSHING (BACK) WICK
502611	HOOK SHAFT BUSHING CAP

502676	HOOK SHAFT BUSHING (BACK) CPL. NOS., 502581 AND 502582
502713	HOOK DRIVING SHAFT BUSHING CPL. NOS., 502516 AND 502566
502818	HOOK SHAFT GEAR BOX VENT CAP
502928	HOOK SHAFT OIL FILTER FELT
504101	HOOK DRIVING SHAFT HELICAL GEAR SET SCREW (2)
504101	HOOK DRIVING SHAFT BEVEL GEAR SET SCREW (2)
504101	HOOK SHAFT BEVEL GEAR SET SCREW (2)
504134	HOOK OIL BYPASS PLUG SCREW
508914	HOOK SHAFT BUSHING (FRONT)
544305	HOOK DRIVING SHAFT BUSHING SET SCREW
544305	HOOK SHAFT BUSHING (BACK) SET SCREW
544320	HOOK SHAFT OIL FILTER WICK HOLDER
545425-452	HOOK OIL REGULATING SCREW LOCK NUT
549013	HOOK SHAFT BUSHING (FRONT) CAP SCREW (3)

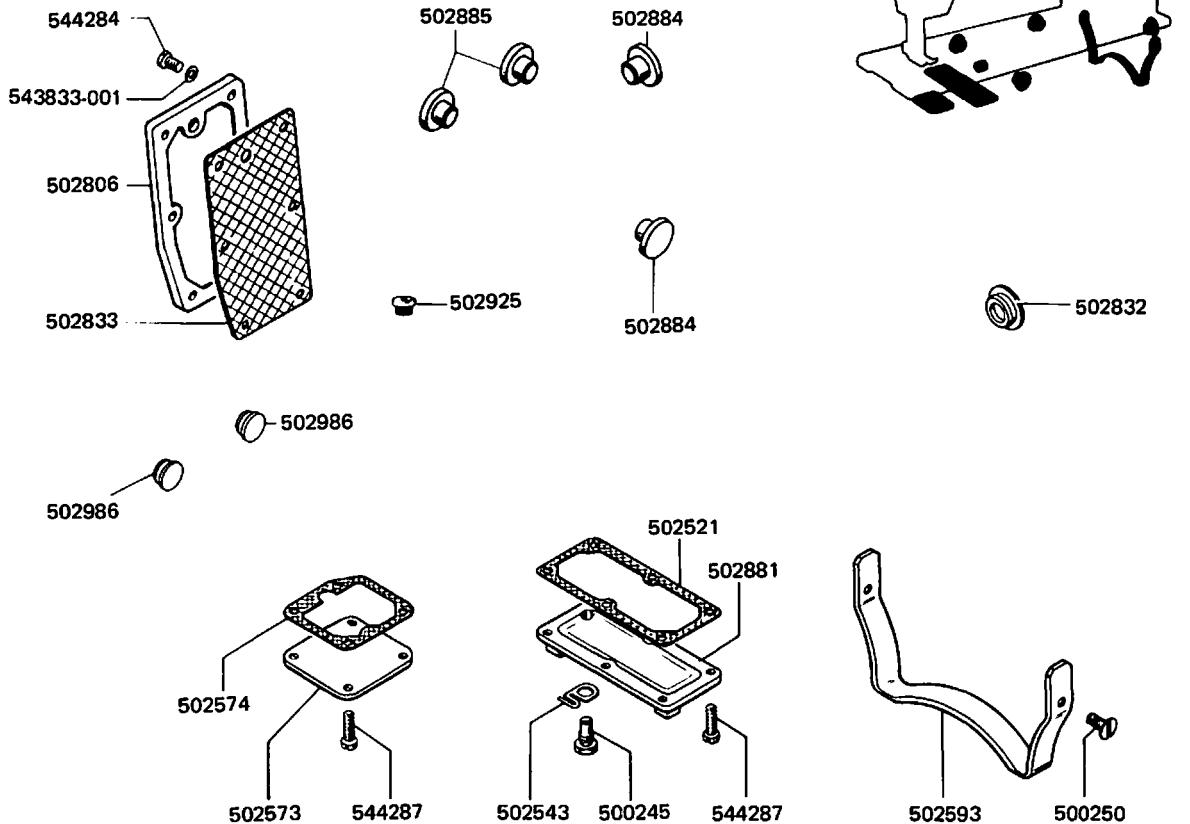


1177-850	FEED DRIVING CONNECTION CRANK PINCH SCREW
51369-850	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD SET SCREW
411059	FEED DRIVING CONNECTION CARRIER FRAME CPL. NOS., 51369, 411060, 502850, 502857, 502858 AND 502949
411060	FEED DRIVING CONNECTION CARRIER FRAME
411061	FEED DRIVING CONNECTION CPL. NOS., 502843, 502844, 502847, TWO 502845 AND FOUR 543801-005
411062	FEED REGULATING CONNECTION SHAFT CRANK AND LINK CPL. NOS., 411063, 502862 AND 543801-005
411063	FEED REGULATING CONNECTION SHAFT CRANK WITH 544286
502843	FEED DRIVING CONNECTION LEVER
502844	FEED DRIVING CONNECTION LINK
502845	FEED DRIVING CONNECTION LEVER HINGE PIN (2)
502847	FEED DRIVING CONNECTION CRANK WITH 1177
502850	FEED DRIVING CONNECTION LEVER SLIDE BEARING
502857	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD
502858	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD OIL WICK
502859	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (LEFT)
502860	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (RIGHT)
502862	FEED REGULATING CONNECTION SHAFT CRANK LINK
502866	FEED DRIVING CONNECTION CARRIER FRAME SPRING

502867	FEED DRIVING CONNECTION CARRIER FRAME SPRING STUD (BED SIDE)
502931	FEED DRIVING CONNECTION CARRIER FRAME SPRING RETAINER
502932	FEED DRIVING CONNECTION CARRIER FRAME SPRING CPL. NOS., 502866 AND 502931
502949	FEED DRIVING CONNECTION CARRIER FRAME SPRING STUD
504066-452	FEED DRIVING CONNECTION CARRIER FRAME STUD (LEFT) SET SCREW
507523	FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW WASHER (2)
508523	FEED DRIVING CONNECTION CARRIER FRAME STOP (BACK)
508524	FEED DRIVING CONNECTION CARRIER FRAME STOP (FRONT)
543801-005	FEED DRIVING CONNECTION LEVER HINGE PIN RETAINER (4)
543801-005	FEED REGULATING CONNECTION SHAFT CRANK LINK RETAINING RING
544286	FEED REGULATING CONNECTION SHAFT CRANK PINCH SCREW
544287	FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW (2)
544307	FEED DRIVING CONNECTION CARRIER FRAME STUD (RIGHT) SET SCREW

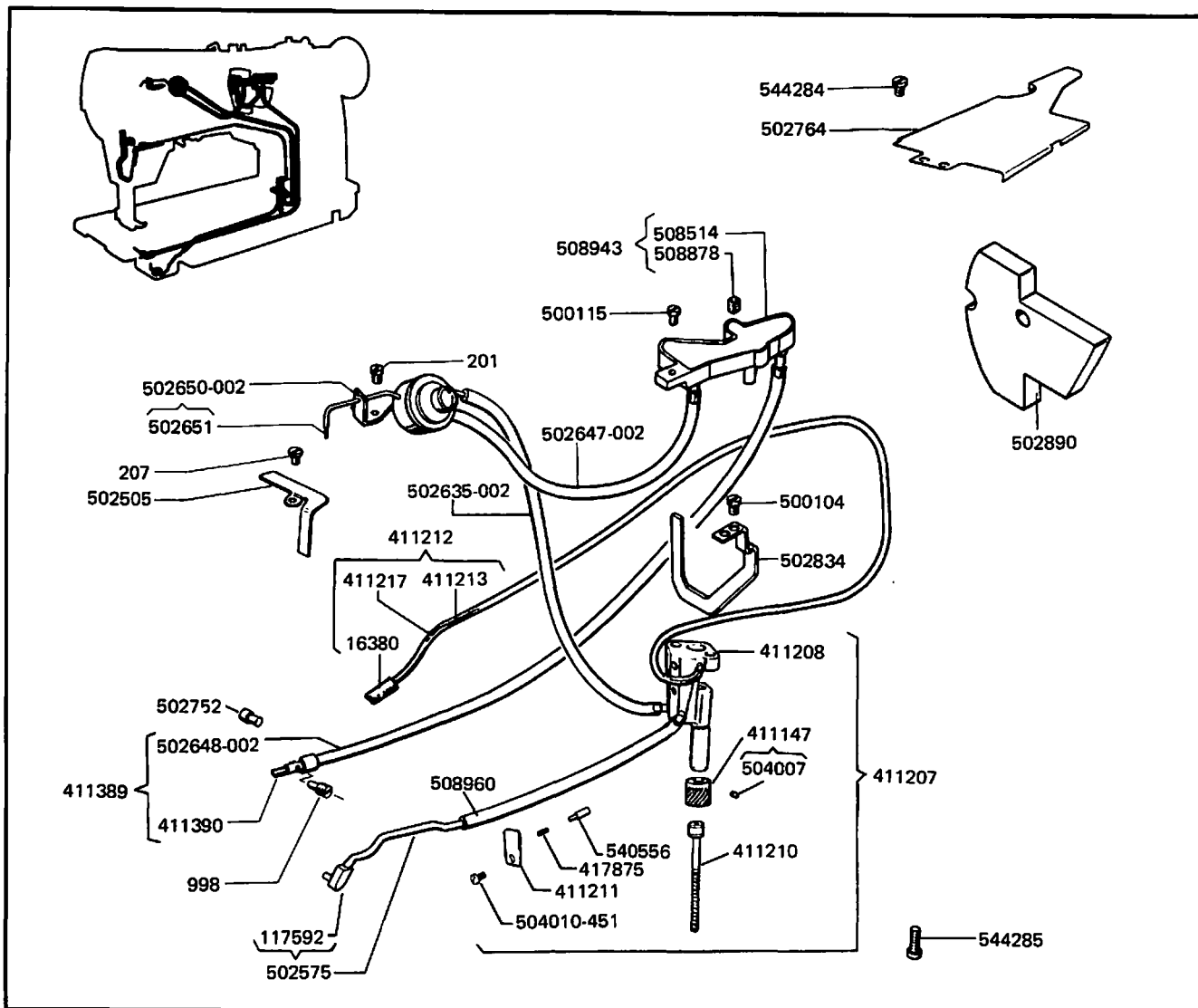


449-833	FEED DRIVING ECCENTRIC SET SCREW	502675-002	FEED DRIVING ROCK SHAFT CRANK CPL. NOS., 51388, 411028, 411030, 502541, 502542, 502545, 502546 AND TWO 502544
51388-850	FEED BAR LIFTING LINK PIN CAP SCREW	502703	BED SHAFT BUSHING (FRONT) CPL. NOS., 502515 AND 502516
140930-869	BED SHAFT CONNECTION BELT PULLEY SET SCREW (2)	502704	BED SHAFT CONNECTION BELT PULLEY CPL. NOS., 502517 AND TWO 140930
272144	BED SHAFT BALL BEARING	502752	BED SHAFT OIL HOLE PLUG
411002	BED SHAFT GEAR WITH TWO 504101	502826	FEED DRIVING ROCK SHAFT BUSHING (FRONT)
411028	FEED DRIVING ROCK SHAFT CRANK WITH 500257, 504048 AND 504134	502837	BED SHAFT
411030	FEED BAR WITH 544291	502838	BED SHAFT BUSHING (BACK)
411037	OIL PUMP DRIVING GEAR WITH TWO 504102	502839	FEED DRIVING ECCENTRIC WITH 449 AND 500308
411118	FEED DRIVING ROCK SHAFT COLLAR (2) WITH TWO 544053	502879	FEED DRIVING ROCK SHAFT CPL. NOS., 502560-002 AND 502880
500257-850	FEED DRIVING ROCK SHAFT CRANK PINCH SCREW	502880	FEED DRIVING ROCK SHAFT
500308-833	FEED DRIVING ECCENTRIC POSITION SCREW	502888	BED SHAFT BUSHING (CENTER)
502515	BED SHAFT BUSHING (FRONT)	502892	FEED DRIVING ROCK SHAFT BUSHING (CENTER)
502516	BED SHAFT BUSHING (FRONT) OIL WICK	504048	FEED BAR HINGE PIN SET SCREW (SHORT)
502517	BED CONNECTION BELT PULLEY	504101	BED SHAFT GEAR SET SCREW (2)
502518-002	BED CONNECTION BELT PULLEY SPACER	504102	OIL PUMP DRIVING GEAR SET SCREW (2)
502541	FEED BAR HINGE PIN	504134	FEED BAR HINGE PIN SET SCREW (LONG)
502542	FEED BAR HINGE PIN OILING FELT	544053	FEED DRIVING SHAFT COLLAR SET SCREW (4)
502544	FEED BAR HINGE PIN THRUST WASHER (2)	544291	FEED BAR LIFTING LINK HINGE PIN SCREW
502545	FEED BAR LIFTING LINK	544305	BED SHAFT BUSHING SET SCREW (3)
502546	FEED BAR LIFTING LINK HINGE PIN		
502558	FEED DRIVING ROCK SHAFT BUSHING (BACK)		
502560-002	FEED DRIVING ROCK SHAFT OIL WICK		

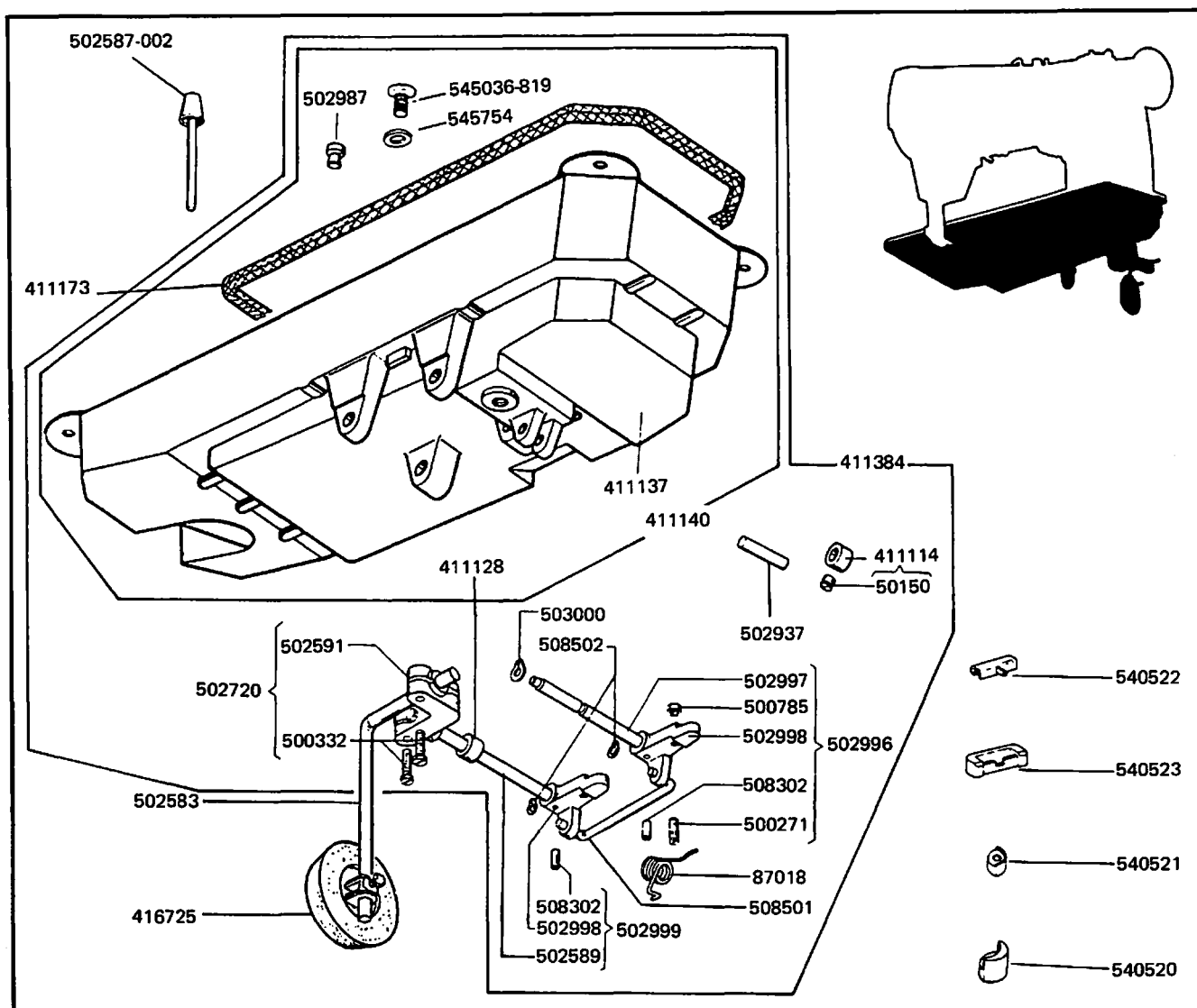


500245-850	BED SHAFT GEAR BOX COVER DRAIN SCREW
500250	MACHINE LEG SCREW (2)
502521	BED SHAFT GEAR BOX COVER GASKET
502543	FEED BAR HINGE PIN OILING FELT CLAMP
502573	HOOK SHAFT GEAR BOX COVER
502574	HOOK SHAFT GEAR BOX COVER GASKET
502593	MACHINE LEG
502806	ARM COVER (BACK)
502832	FEED REGULATING SHAFT PLUG
502833	ARM COVER (BACK) GASKET

502881	BED SHAFT GEAR BOX COVER
502884	BED PLUG (FRONT AND REAR SIDE) (2)
502885	BED PLUG (BACK) (2)
502925	BED PLUG SCREW
502986	NEEDLE VIBRATING ADJUSTING CRANK SHAFT HOLE PLUG (2)
543833-001	ARM COVER (BACK) SCREW GASKET (6)
544284	ARM COVER SCREW (6)
544287	BED SHAFT GEAR BOX COVER SCREW (6)
544287	HOOK SHAFT GEAR BOX COVER SCREW (4)

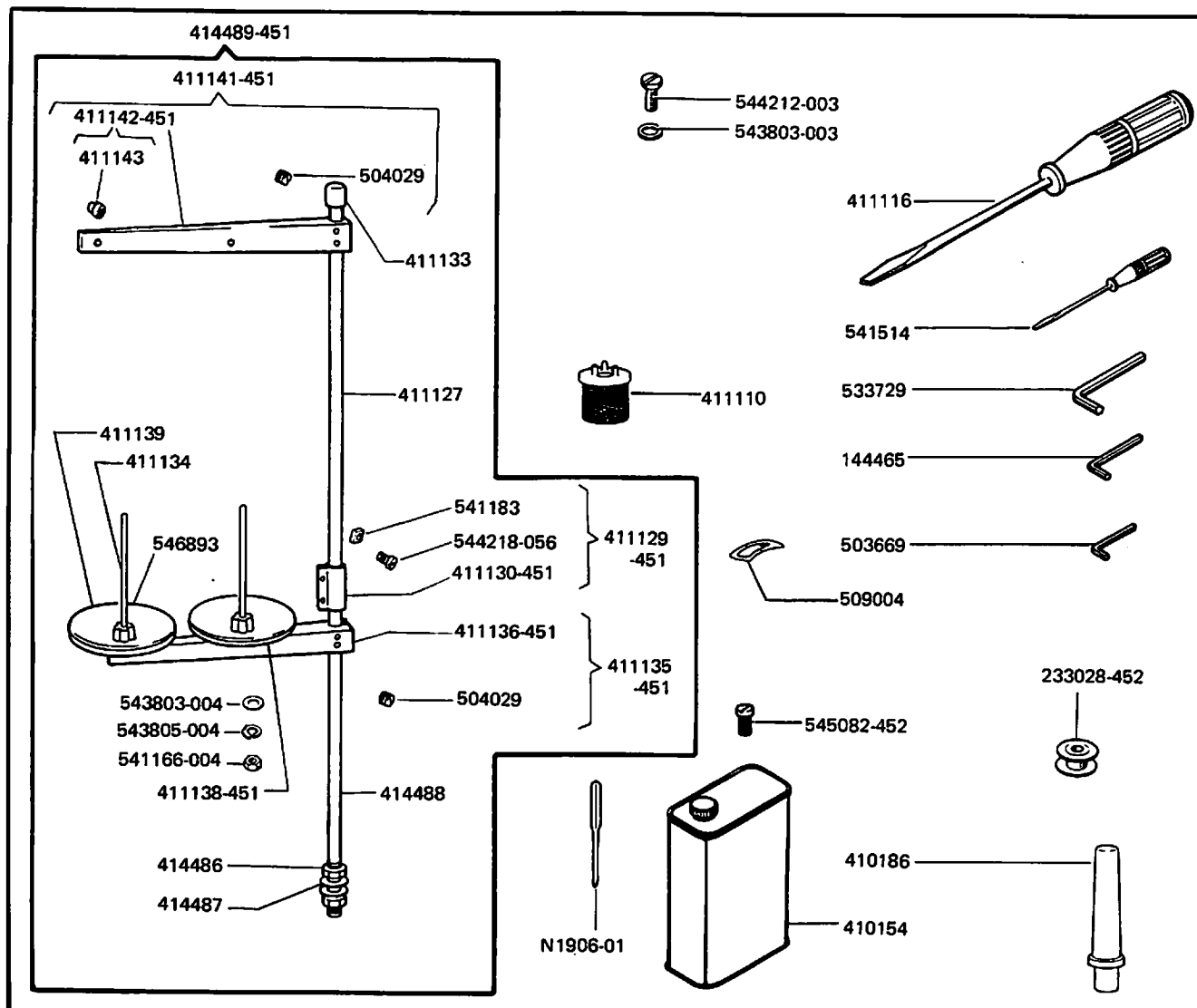


201-850	OIL SIGHT BODY SCREW (2)	502505	HEAD END OIL DRAIN WICK CLAMP (FRONT)
207-850	HEAD END OIL DRAIN WICK CLAMP SCREW	502575	HOOK SHAFT GEAR BOX OIL PIPE WITH 117592
998-833	OIL RETURN TUBE SCREW	502635-002	OIL DELIVERY TUBE
16380	OIL REMOVING LINT SCREEN	502647-002	OIL RETURN TUBE UPPER (SHORT)
117592	HOOK SHAFT GEAR BOX OIL PIPE CONNECTOR	502648-002	OIL RETURN TUBE LOWER (LONG)
411147	OIL PUMP GEAR WITH TWO 504007	502650-002	OIL SIGHT BODY WITH 502651
411207	OIL PUMP BODY CPL. NOS., 411147, 411208, 411210, 411211, 504010-451, 540556 AND 417875	502651	OIL SIGHT WICK
411208	OIL PUMP BODY	502752	BED SHAFT BUSHING (CENTER) OIL HOLE PLUG
411210	OIL PUMP SCREW SHAFT	502764	OIL GUARD
411211	OIL REMOVING PUMP PISTON SPRING BRACKET	502834	ARM OIL SHIELD (AERATED PLASTIC) RETAINER
411212	OIL REMOVING TUBE, OIL REMOVING LINT SCREEN CPL. NOS., 16380, 411213 AND 411217	502890	ARM OIL SHIELD (AERATED PLASTIC)
411213	OIL REMOVING TUBE	504007	OIL PUMP GEAR SET SCREW (2)
411217	OIL REMOVING TUBE WIRE	504010-451	OIL REMOVING PUMP PISTON SPRING BRACKET SET SCREW
411389	OIL RETURN TUBE LOWER (LONG) CPL. NOS., 502648-002 AND 411380	508514	OIL DISTRIBUTOR PLATE
411390	OIL RETURN TUBE	508878	OIL DISTRIBUTOR PLATE FOAM PAD
417875	OIL REMOVING PUMP PISTON SPRING	508943	OIL DISTRIBUTOR PLATE CPL. NOS., 508514 AND 508878
500104-850	ARM OIL SHIELD (AERATED PLASTIC) RETAINER SCREW (2)	508960	HOOK SHAFT GEAR BOX OIL PIPE
500115-850	OIL DISTRIBUTOR PLATE SCREW	540556	OIL REMOVING PUMP PISTON
		544284	OIL GUARD SCREW (2)
		544285	OIL PUMP MOUNTING SCREW (2)



50150-833	FEED REVERSING FOOT CONTROL LEVER PIN COLLAR SET SCREW
87018	KNEE LIFTER RETURNING SPRING
411114	FEED REVERSING FOOT CONTROL LEVER PIN COLLAR WITH 50150
411128	KNEE LIFTER ROCK SHAFT SPACER
411137	MACHINE BASE AND OIL RESERVOIR
411140	MACHINE BASE AND OIL RESERVOIR (CPL.) NOS., 411128, 411137, 502987, 545036-819 AND 545754
411173	MACHINE BASE AND OIL RESERVOIR CUSHION
411384	OIL RESERVOIR AND KNEE LIFTER ASS'Y NOS., 87018, 411114, 411140, 502720, 502937, 502996, 503000, 508501 AND TWO 508502
416725	KNEE LIFTER KNEE PLATE CPL.
500271-833	KNEE LIFTER CONTROL SHAFT CRANK STOP SCREW
500332-850	KNEE LIFTER ROCK SHAFT HUB PINCH SCREW (2)
500785-850	KNEE LIFTER CONTROL SHAFT CRANK STOP SCREW NUT
502583	KNEE LIFTER KNEE PLATE ARM
502587-002	KNEE LIFTER PLUNGER
502589	KNEE LIFTER ROCK SHAFT
502591	KNEE LIFTER ROCK SHAFT HUB
502720	KNEE LIFTER ROCK SHAFT HUB WITH TWO 500332
502937	FEED REVERSING FOOT CONTROL LEVER PIN

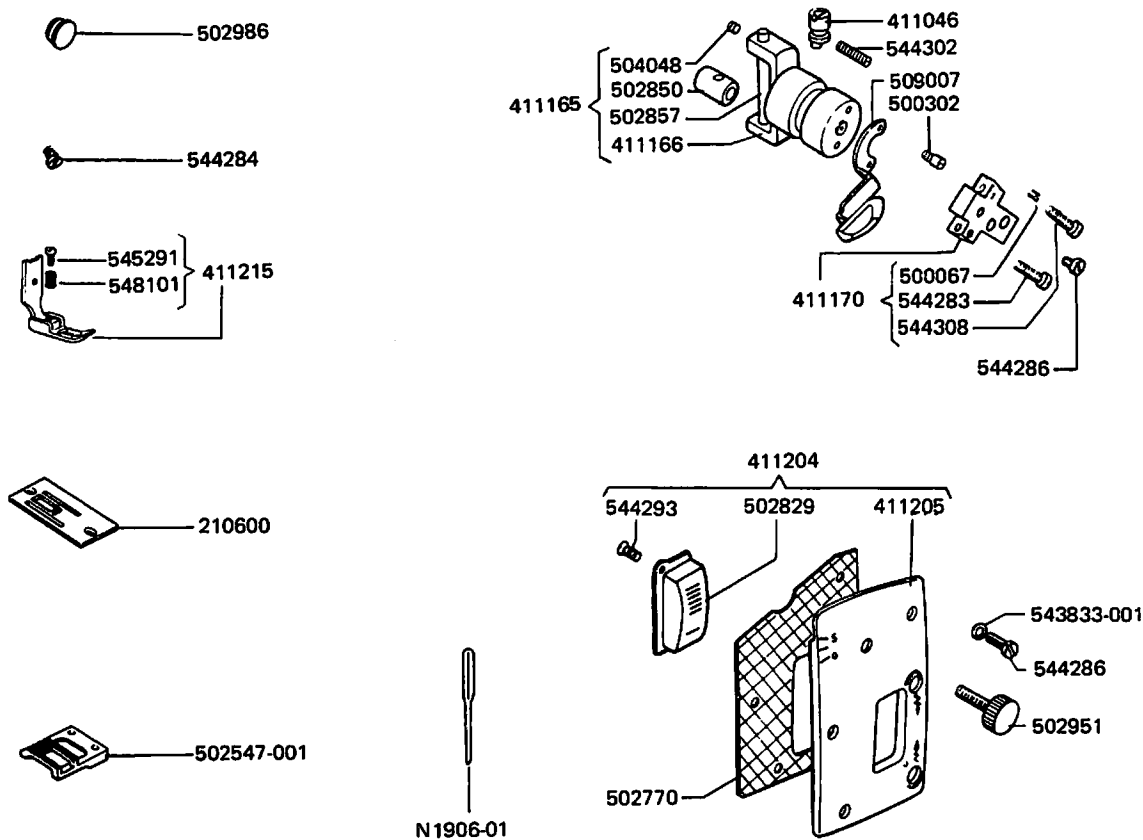
502987	FEED REVERSING PLUNGER HOLE PLUG
502996	KNEE LIFTER CONTROL SHAFT CPL. NOS., 500271, 500785, 502997, 502998 AND 508302
502997	KNEE LIFTER CONTROL SHAFT
502998	KNEE LIFTER CONTROL SHAFT CRANK
502998	KNEE LIFTER ROCK SHAFT CRANK
502999	KNEE LIFTER ROCK SHAFT CPL. NOS., 502589, 502998 AND 508302
503000	KNEE LIFTER CONTROL SHAFT GRIP RING
508302	KNEE LIFTER CONTROL SHAFT CRANK PIN
508302	KNEE LIFTER ROCK SHAFT CRANK PIN
508501	KNEE LIFTER ROCK SHAFT CONNECTION
508502	KNEE LIFTER ROCK SHAFT CONNECTION GRIP RING (2)
540520	MACHINE BASE AND OIL RESERVOIR CUSHION (FRONT) WITH TWO WIRE NAIL (2)
540521	MACHINE BASE AND OIL RESERVOIR CUSHION (BACK) WITH TWO WIRE NAIL (2)
540522	MACHINE HINGE (2)
540523	MACHINE HINGE CONNECTION CUSHION (2)
545036-819	MACHINE BASE AND OIL RESERVOIR DRAIN PLUG SCREW
545754	MACHINE BASE AND OIL RESERVOIR DRAIN PLUG SCREW GASKET



* N1906-01	NEEDLE (CAT. NO. 1906-01, #14) (5)
144465	WRENCH (1/8 INCH HEXAGON)
233028-452	BOBBIN (2)
410154	OIL CAN (750CC, FILLED WITH SINGER TYPE "C" OIL)
410186	MACHINE REST PIN
411110	OIL FILTER
411116	SCREW DRIVER (LARGE)
411127	THREAD UNWINDER ROD
411129-451	THREAD UNWINDER SPOOL CONNECTION CPL. NOS., 411130-451, TWO EACH 541183 AND 544218-056
411130-451	THREAD UNWINDER ROD CONNECTION
411133	THREAD UNWINDER ROD CAP
411134	THREAD UNWINDER SPOOL (2)
411135-451	THREAD UNWINDER SPOOL CARRIER ARM CPL. NOS., 411136-451 AND TWO 504029
411136-451	THREAD UNWINDER SPOOL CARRIER ARM
411138-451	THREAD UNWINDER SPOOL CARRIER PLATE (2)
411139	THREAD UNWINDER SPOOL CARRIER PLATE CUSHION (2)
411141-451	THREAD UNWINDER THREAD GUIDE CPL. NOS., 411142-451 AND TWO 504029
411142-451	THREAD UNWINDER THREAD GUIDE WITH TWO 411143
411143	THREAD UNWINDER THREAD GUIDE EYELET (2)
414486	THREAD UNWINDER ROD LOCK NUT (2)

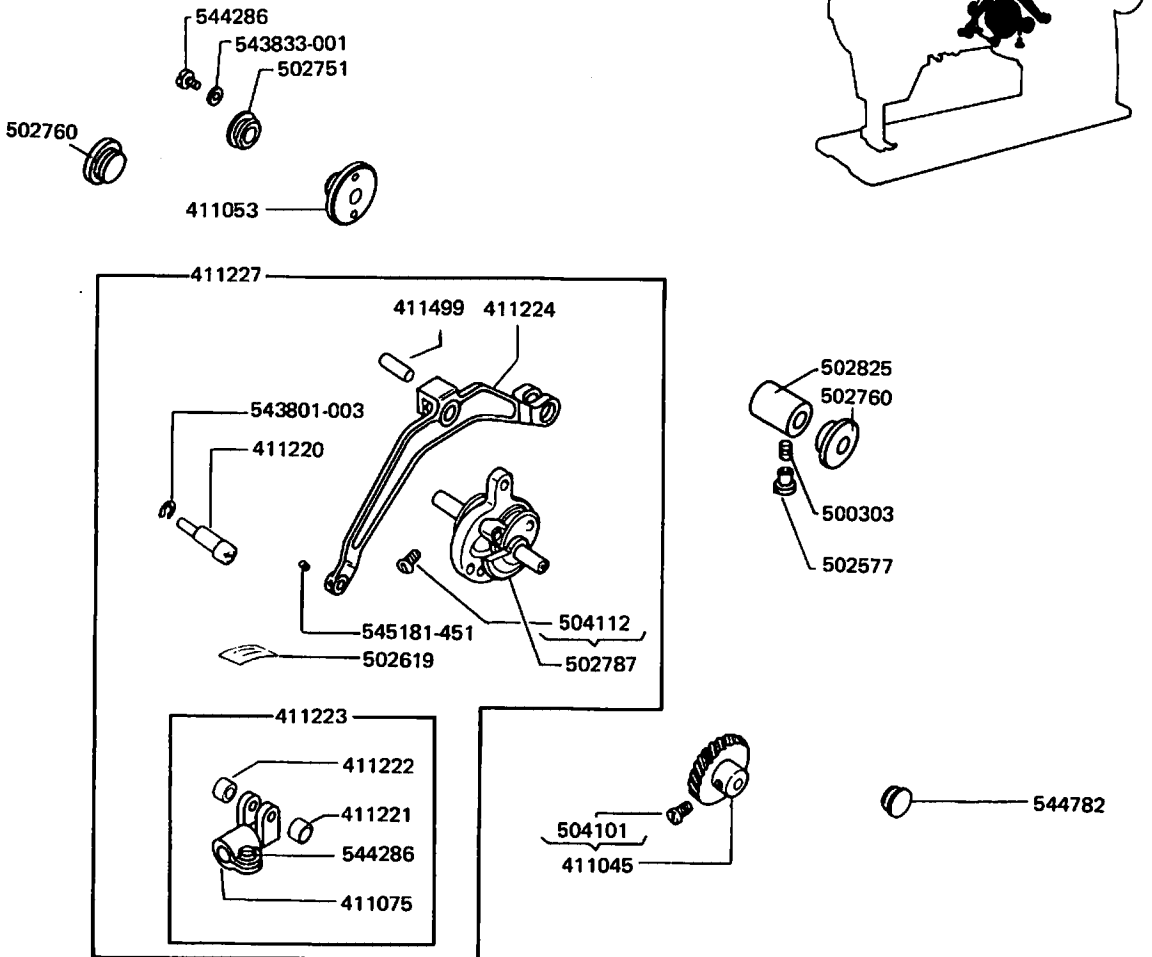
414487	THREAD UNWINDER ROD LOCK NUT WASHER (2)
414488	THREAD UNWINDER ROD
414489-451	THREAD UNWINDER (2-SPOOLS) CPL. NOS., 411127, 411129-451, 411133, 411135-451, 411141-451, 414488, TWO EACH 411134, 411138-451, 411139, 541166-004, 543803-004, 543805-004 AND 546893
503669	WRENCH (5/64 INCH HEXAGON)
504029	THREAD UNWINDER SPOOL CARRIER ARM SET SCREW (2)
504029	THREAD UNWINDER THREAD GUIDE SET SCREW (2)
509004	BOBBIN CASE ANTISPILLAGE SPRING
533729	WRENCH (3mm HEXAGON)
541166-004	THREAD UNWINDER SPOOL LOCK NUT (2)
541183	THREAD UNWINDER ROD CONNECTION SCREW NUT (2)
541514	SCREW DRIVER (SMALL)
543803-003	MACHINE GROUNDING WIRE SCREW WASHER
543803-004	THREAD UNWINDER SPOOL LOCK NUT WASHER (2)
543805-004	THREAD UNWINDER SPOOL LOCK NUT SPRING WASHER (2)
544212-003	MACHINE GROUNDING WIRE SCREW
544218-056	THREAD UNWINDER ROD CONNECTION SCREW (2)
545082-452	ATTACHMENT SCREW
546893	THREAD UNWINDER SPOOL HOLDER (2)

PARTS FOR MACHINE 457U125



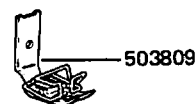
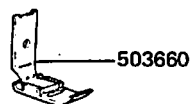
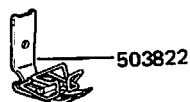
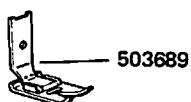
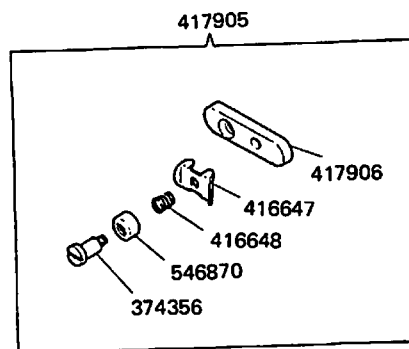
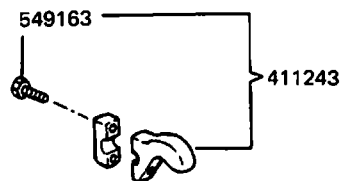
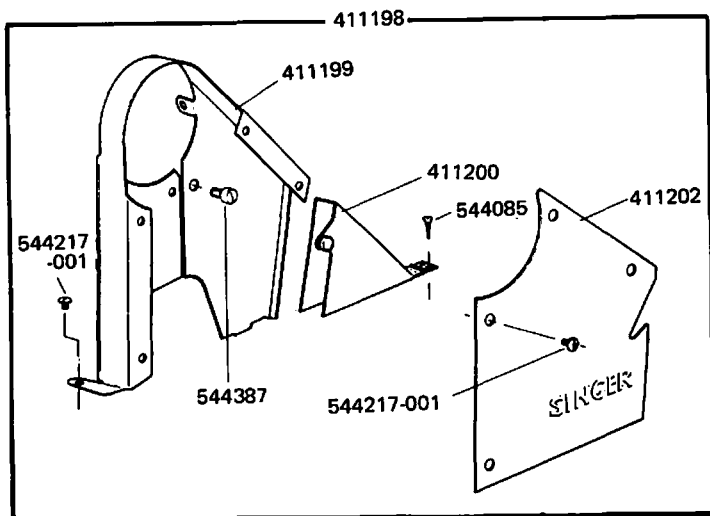
** N1906-01	NEEDLE (CAT. NO. 1906-01, =12)	502829	STITCH LENGTH INDICATOR PLATE
** N1906-01	NEEDLE (CAT. NO. 1906-01, =12) (5) (FOR ACCESSORIES)	502850	NEEDLE BAR YOKE CONNECTING LINK SLIDE BEARING
** 210600	THROAT PLATE	502857	NEEDLE BAR YOKE CONNECTING LINK SLIDE STUD
411046	NEEDLE POSITION ADJUSTING CAM REGULATING STUD	** 502951-850	NEEDLE POSITION ADJUSTING CAM SET SCREW
** 411165	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME AND BLOCK CPL. NOS., 411166, 502850, 502857 AND TWO 504048	** 502986	NEEDLE VIBRATING ADJUSTING CRANK SHAFT HOLE PLUG (2)
** 411166	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME	504048	NEEDLE BAR YOKE CONNECTING LINK SLIDE STUD SET SCREW (2)
** 411170	NEEDLE POSITION ADJUSTING CAM SLIDE BLOCK BRACKET CPL. NOS., 544283, 544308 AND TWO 500067- 833	509007	NEEDLE POSITION ADJUSTING LEVER
** 411204	ARM COVER (FRONT) CPL. NOS., 411205, 502829 AND TWO 544293	543833-001	ARM COVER (FRONT) SCREW GASKET RING (3)
** 411205	ARM COVER (FRONT)	** 544283	NEEDLE POSITION ADJUSTING CAM STOP SCREW (UPPER)
** 411215	PRESSER FOOT CPL. NOS., 545291 AND 548101	544284	ARM COVER (FRONT) PLUG SCREW
500067-833	NEEDLE POSITION ADJUSTING CAM STOP SCREW SET SCREW (2)	544286	NEEDLE POSITION ADJUSTING CAM SLIDING BLOCK BRACKET SCREW (2)
500302-850	NEEDLE POSITION ADJUSTING ECCENTRIC STOP SCREW (2)	544286	ARM COVER (FRONT) SCREW (3)
** 502547-001	FEED DOG	544293	STITCH LENGTH INDICATOR PLATE SCREW (2)
502770	ARM COVER (FRONT) GASKET	544302	NEEDLE POSITION ADJUSTING CAM REGULATING STUD SET SCREW
		544308	NEEDLE POSITION ADJUSTING CAM STOP SCREW (LOWER)
		** 545291	PRESSER FOOT PLATE STOP SCREW
		** 548101	PRESSER FOOT PLATE STOP SCREW SPRING

PARTS FOR MACHINE 457U125



411045	NEEDLE VIBRATING ECCENTRIC SHAFT GEAR WITH TWO 504101	** 502619	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING FELT
411053	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK)	502751	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) PLUG
411075	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING	502760	ARM HOLE PLUG
** 411220	NEEDLE BAR YOKE CONNECTING LINK HINGE STUD (ECCENTRIC)	502760	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) PLUG
** 411221	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (FRONT)	502787	NEEDLE VIBRATING ECCENTRIC SHAFT
** 411222	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (BACK)	502825	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT)
** 411223	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING CPL. NOS., 411075, 411221, 411222 AND 544286	504101	NEEDLE VIBRATING ECCENTRIC SHAFT GEAR SET SCREW (2)
** 411224	NEEDLE BAR YOKE CONNECTING LINK	504112	NEEDLE BAR YOKE CONNECTING LINK STUD SCREW
** 411227	NEEDLE BAR YOKE CONNECTING LINK CPL. NOS., 411220, 411223, 411224, 502619, 502787, 411499, 543801-003 AND 545181-451	** 543801-003	NEEDLE BAR YOKE CONNECTING LINK HINGE STUD SNAP RING
411499	NEEDLE BAR YOKE CONNECTING LINK STUD	543833-001	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) SCREW GASKET (2)
500303-869	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW	544286	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING PINCH SCREW
502577	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW PLUG	544286	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) SCREW (2)
		544782	NEEDLE POSITION FINE ADJUSTMENT HOLE PLUG
		** 545181-451	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING STUD (ECCENTRIC) SCREW

457U OPTIONAL PARTS



374356	NEEDLE THREAD NIPPER HINGE SCREW
411198	BELT GUARD CPL. NOS. 411199, 411200, 411202, 544387, TWO 544085 AND EIGHT 544217-001
411199	BELT GUARD
411200	BELT GUARD (LOWER)
411202	BELT GUARD PLATE
411243	FOOT CONTROL REVERSE FEED BLOCK WITH 549163
416647	NEEDLE THREAD NIPPER THREAD GUIDE
416648	NEEDLE THREAD NIPPER SPRING
417905	NEEDLE THREAD NIPPER CPL.
417906	NEEDLE THREAD NIPPER PLATE

** 503660	PRESSER FOOT
* 503689	PRESSER FOOT
** 503809	PRESSER FOOT
* 503822	PRESSER FOOT
544085	BELT GUARD (LOWER) SCREW (WOOD) (2)
544217-001	BELT GUARD SCREW (SMALL) (4)
544217-001	BELT GUARD PLATE SCREW (4)
544387	BELT GUARD SCREW (LARGE)
546870	NEEDLE THREAD NIPPER SPRING CAP
549163	FOOT CONTROL REVERSE FEED BLOCK SCREW

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237-833	1	411018	9	411128	16	416725	16
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